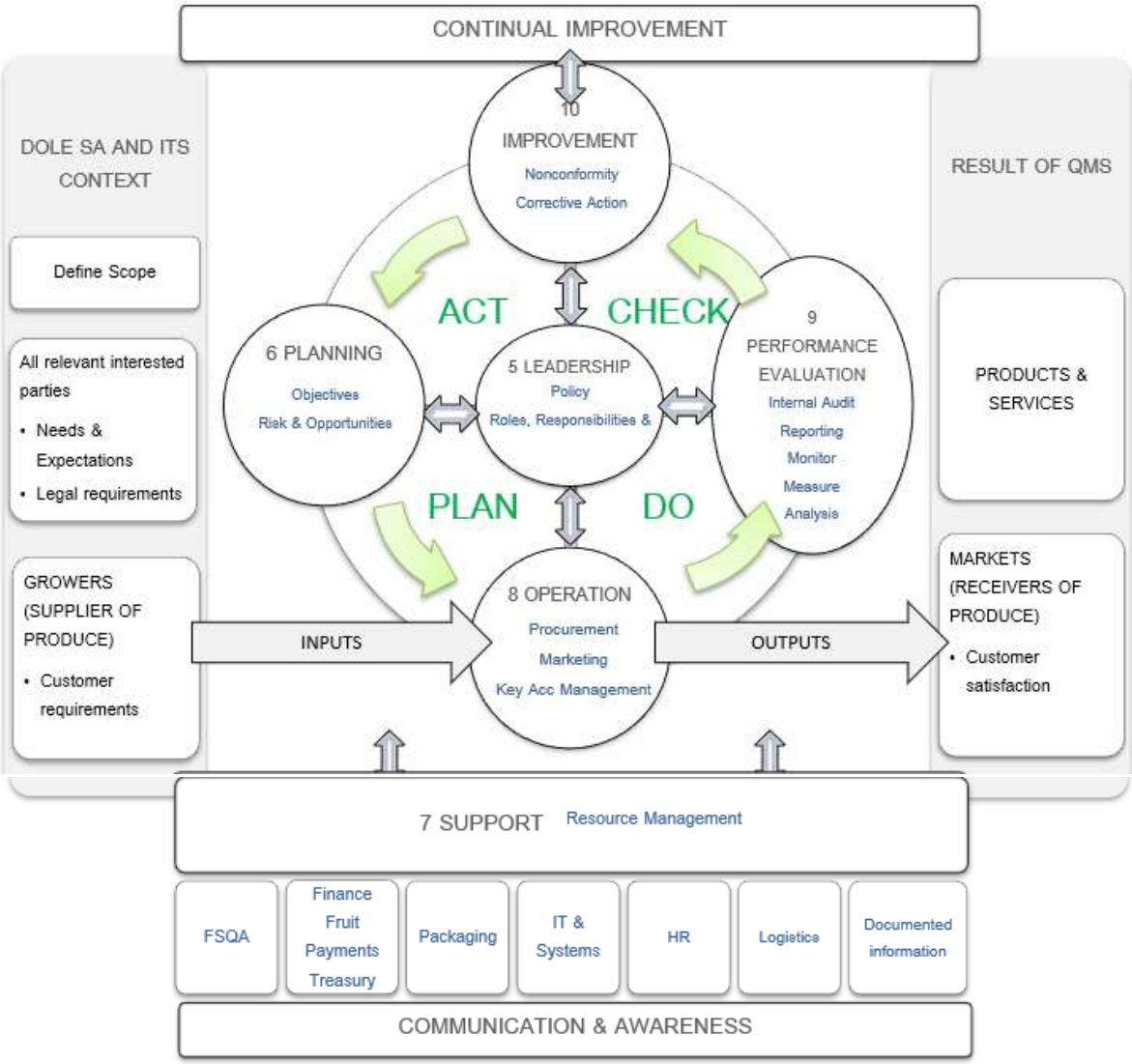Dole South Africa: Quality Management System & Operations